

Scotch® Filament Tape 880NR



Technical Data

May, 2003

Product Description

Scotch® Filament Tape 880NR is a high performance tape reinforced with continuous, polyester yarn filaments that give the tape high tensile strength, high impact resistance and high cut resistance. The 3M™ Scotchpar™ Film backing provides excellent abrasion, moisture and scuff resistance. The aggressive packaging grade adhesive is specifically formulated to provide an excellent balance of high initial adhesion and long term holding power to fiberboard, metals, printed and painted surfaces including applications where higher temperatures and/or lightly oiled surfaces are involved.

Construction

Backing	Adhesive	Reinforcement	Backing Color
3M™ Scotchpar™ film	Pressure sensitive natural rubber resin	Polyester yarn	Clear

Typical Physical Properties*

Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	60 oz./in. width (66 N/100 mm width)	D-3330
Tensile Strength:	270 lbs./in. width (4725 N/100 mm width)	D-3759
Elongation at Break:	19%	D-3759
Total Thickness:	7.7 mil (0.20 mm)	D-3652

*Based on limited production. As sufficient production data is gathered, a revised data sheet will be issued.

Features

- Meets ASTM D5330, Type I, which has replaced PPP-T-97E and CID A-A-1685A.
- Good handling.
- Printable.
- Cut and impact resistant.
- High shear adhesion.
- Excellent aging.
- Tough polyester film backing protects the filaments and adhesive to provide longer functional tape performance.
- Good handling characteristics saves time through ease of dispensing and tape application.
- When printed, the tape provides advertising, warning, and labeling capability.
- The polyester filaments resist cutting when tabbing the end lap of metal coils.
- The polyester filaments absorb the shock of rough, high impact handling to keep package secure during shipping.
- High tensile strength allows the use of less tape in many applications and lowers the cost per application.
- Translucency of the tape allows good clarity of artwork and important messages, even when covered by the tape.
- Adhesive provides good holding under wide range of application conditions (including many high temperature applications and slightly oiled surfaces) with minimum amount of tape.
- Holds instantly with minimum rubdown.
- Boxes remain securely closed through normal warehouse time cycles.

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880NR

Available Sizes	Standard Widths:	0.47 in. (12 mm), 0.71 in. (18 mm), 0.94 in. (24 mm), 1.4 in. (36 mm) and 1.9 in. (48 mm)
	Core Size (ID):	3 in. (76.2 mm)
	Lengths:	60 yds. (55 m)

Storage Conditions Store behind present stock. Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40-50% relative humidity are recommended. Rotate your stock.

For Additional Information To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit www.3M.com/packaging. Address correspondence to: 3M Industrial Adhesives and Tapes Division, Building 21-1W-10, 900 Bush Avenue, St. Paul, MN 55144-1000. Our fax number is 651-778-4244. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

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This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9002 standards.



**Industrial Business
Industrial Adhesives and Tapes Division**
3M Center, Building 21-1W-10, 900 Bush Avenue
St. Paul, MN 55144-1000



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